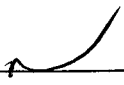


Date: Thursday, 6/1/2006 10:37:10 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	PAD
Job Number :	27325		
Estimate Number :	11205		
P.O. Number :	N/A	Part Number :	D31957
This Issue :	6/1/2006	S.O. No. :	N/A
Prsht Rev. :	NC	Drawing Number :	D3195 REV A
First Issue :	N/A	Project Number :	N/A
Previous Run :	26337	Drawing Revision :	A
Written By :		Material :	N/A
Checked & Approved By :		Due Date :	6/8/2006
Comment :	Est Rev:A New Issue 05-12-05 JLM		

Qty: 50 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	D3195	Neoprene 1/8" thick
-----	-------	---------------------



Comment: Qty.: 0.0197 sf(s)/Unit Total: 0.9870 sf(s)

Make from D3195 Neoprene 1/8" thick

Material: Neoprene 1/8" thick

Batch: B 20359

M.F. 06-06-01

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut & Punch as per Dwg D3195

and PTO
See E-mail for
dimension

ml 06/07/31

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

06-08-16

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: SH13

per J.M.
AL 06/08/16 (50)

5.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL


Inspection Level 21

06/08/17 (50)

Job Completion



C Ladel 08/17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
06.06.01	2	Cut D3195-7 PAD so that it is flush with edges of D3195-3 BRACKET. TRANSFER LOCATION OF $\phi 0.221$ HOLES FROM D3195-3 TO D3195-7 (see DS email attached)	SB 06.06.01	06.06.01	50	UP 06.06.01 pur 05/042	 06.06.01

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DA Date: 06.08/17

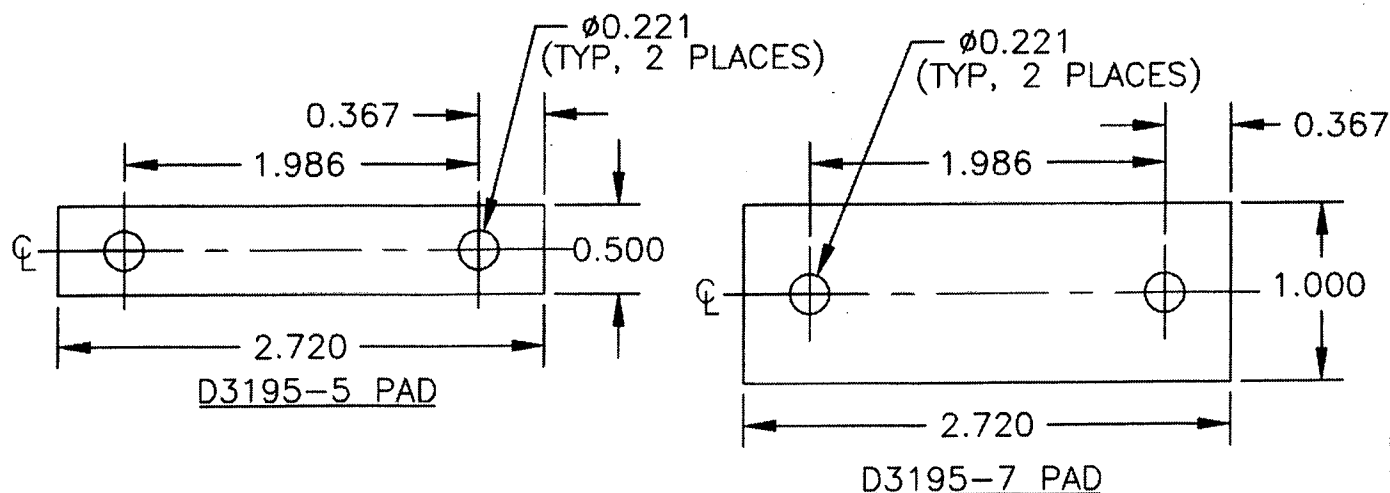
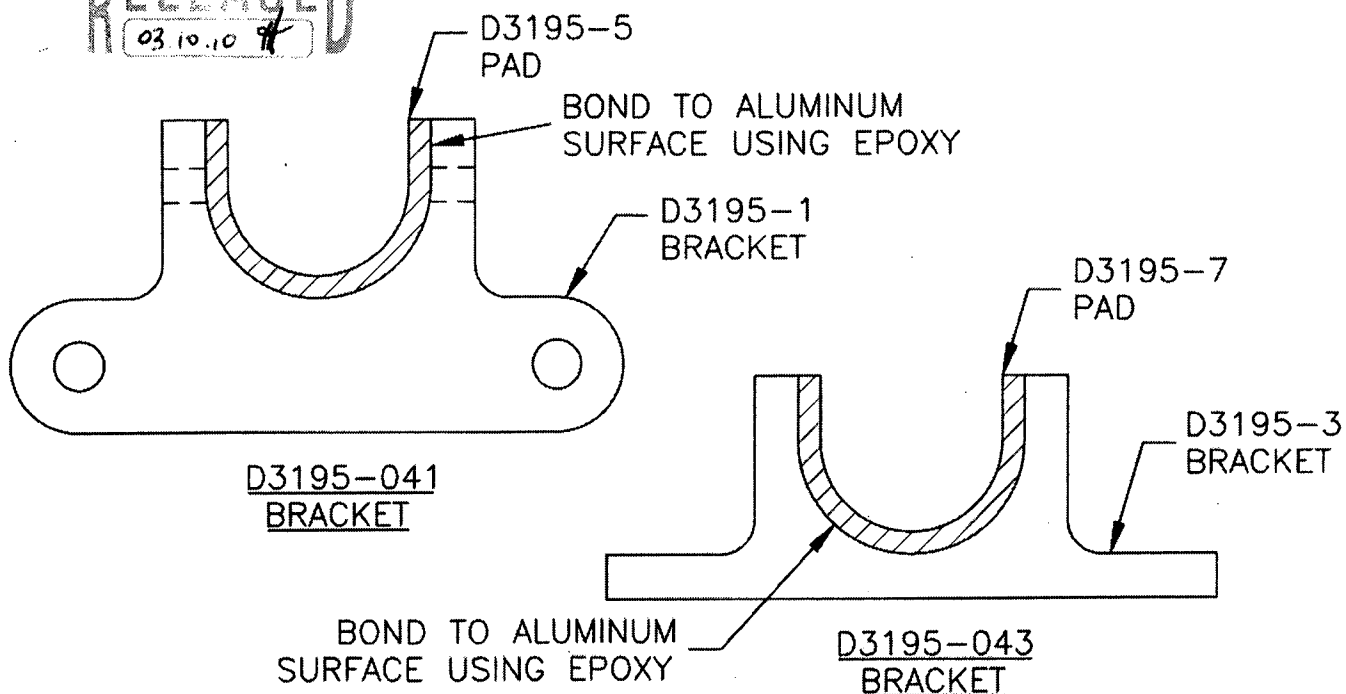
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3195	REV. A SHEET 1 OF 3
DATE 03.06.23		TITLE BRACKET	SCALE 1:1
A	03.06.23	NEW ISSUE	

RELEASED
03.10.10



D3195-5 & D3195-7 PAD

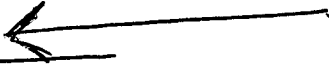
- 1) MATERIAL: 60 DUROMETER NEOPRENE 1/8" THICK
(POSSIBLE SUPPLIERS, ACCURATE RUBBER)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 3) ALL DIMENSIONS ARE IN INCHES

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Chris Provencal

From: David Shepherd [dshepherd@dartaero.com]
Sent: June 1, 2006 3:34 PM
To: 'Chris Provencal'
Subject: RE: D3195 pad change

Obviously, this is an acceptable deviation. 

David

-----Original Message-----

From: Chris Provencal [mailto:cprovencal@dartaero.com]
Sent: Thursday, June 01, 2006 1:16 PM
To: davids@dartaero.com
Subject: D3195 pad change

David,

The D3195-5/-7 Pads should be 2.50" long instead of 2.720". Sylvie showed me the parts and I agree.

If made to drawing they are too long. In the past they've done them to fit the brackets (2.50" long and making the holes by transferring the location from the brackets).

For this batch they should have a signed-off change to the work order. I will instruct them to cut the length to be flush with the bracket and transfer the location of the hole from the D3195-1/-3 brackets. Is this change OK?

I will measure some of the final parts to update the dwg.

Sincerely,
Chris Provencal
DART Aerospace Ltd.
Email..cprovencal@dartaero.com
Phone...613-632-3336
Fax.....613-632-4443